

## NCB-800 Hydraulic Sheet Metal Drawing Press



### Parameter:

Model	NCB-800	
Total pressure(KN)	8000	
Return force(KN)	2500	
Hydraulic cushion pressure(KN)	3000	
Blanking and buffering power(KN)	3000	
Ajustable distance of buffering opening(mm)	200	
Stroke of sliding block(mm)	150	
Largest stroke of hydraulic cushion(mm)	400	
Largest working pressure of liquid(Mpa)	20	
Opening space(mm)	2000	
Velocity of Sliding block	Idle descent(mm/s)	200
	Operation(mm/s)	5~15
	Return(mm/s)	200

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Velocity of Hydraulic cushion	Ascend(mm/s)		100
	Return(mm/s)		Random
Size of working bench	Left to right(mm)		3500
	Front to aft(mm)		2500
Effective size of hydraulic cushion	Left to right(mm)		2500
	Front to aft(mm)		1500
Size of knockout hole(mm)			Φ40
External size	Height above ground(mm)		<6800
	Height below ground(mm)		2500
	Floor area	Left to right(mm)	6200
		Front to aft(mm)	5600
Precision of repeated positioning(mm)			<0.08
Stroke of lower working bench(mm)			2800
Bearing capacity of moving-our working bench(T)			45
Motor power(kw)			110
Bearing capacity of working bench(T)			20
Weight of machine tool(T)			164

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