

NCB-630 Hydraulic Sheet Metal Drawing Press



NICE MACHINE
耐斯机械

Parameter:

Model		NCB-630
Total pressure(KN)		6300
Return force(KN)		2000
Hydraulic cushion pressure(KN)		2000
Blanking and buffering power(KN)		2500
Ajustable distance of buffering opening(mm)		200
Stroke of sliding block(mm)		1500
Largest stroke of hydraulic cushion(mm)		400
Largest working pressure of liquid(Mpa)		20
Opening space(mm)		1800
Velocity of Sliding block	Idle descent(mm/s)	180
	Operation(mm/s)	5~14
	Return(mm/s)	200

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Velocity of Hydraulic cushion	Ascend(mm/s)	100	
	Return(mm/s)	Random	
Size of working bench	Left to right(mm)	3000	
	Front to aft(mm)	2500	
Effective size of hydraulic cushion	Left to right(mm)	2000	
	Front to aft(mm)	1500	
Size of knockout hole(mm)		Φ40	
External size	Height above ground(mm)		<7200
	Height below ground(mm)		2500
	Floor area	Left to right(mm)	5200
		Front to aft(mm)	6800
Precision of repeated positioning(mm)		<0.08	
Stroke of lower working bench(mm)		2700	
Bearing capacity of moving-our working bench(T)		35	
Motor power(kw)		90	
Bearing capacity of working bench(T)		15	
Weight of machine tool(T)		146	

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