

## NCB-500 Hydraulic Sheet Metal Drawing Press



### Parameter:

Model	NCB-500 single-action deep drawing press	
Total pressure(KN)	5000	
Return force(KN)	1600	
Hydraulic cushion pressure(KN)	1500	
Blanking and buffering power(KN)	2500	
Ajustable distance of buffering opening(mm)	200	
Stroke of sliding block(mm)	800	
Largest stroke of hydraulic cushion(mm)	400	
Largest working pressure of liquid(Mpa)	25	
Opening space(mm)	1200	
Velocity of Sliding block	Idle descent(mm/s)	200
	Operation(mm/s)	5~12
	Return(mm/s)	200

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Velocity of Hydraulic cushion	Ascend(mm/s)	100	
	Return(mm/s)	Random	
Size of working bench	Left to right(mm)	2500	
	Front to aft(mm)	2000	
Effective size of hydraulic cushion	Left to right(mm)	1800	
	Front to aft(mm)	1200	
Size of knockout hole(mm)		Φ40	
External size	Height above ground(mm)		<5800
	Height below ground(mm)		2500
	Floor area	Left to right(mm)	4500
		Front to aft(mm)	4800
Precision of repeated positioning(mm)		<0.08	
Stroke of lower working bench(mm)		2200	
Bearing capacity of moving-our working bench(T)		25	
Motor power(kw)		55	
Bearing capacity of working bench(T)		10	
Weight of machine tool(T)		80	

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