

Single-Action Hydraulic Sheet Metal Drawing Press



Parameter:

Model		NCB-315
Total pressure(KN)		3150
Return force(KN)		1000
Hydraulic cushion pressure(KN)		900
Blanking and buffering power(KN)		1600
Ajustable distance of buffering opening(mm)		200
Stroke of sliding block(mm)		800
Largest stroke of hydraulic cushion(mm)		400
Largest working pressure of liquid(Mpa)		20
Opening space(mm)		1200
Velocity of Sliding block	Idle descent(mm/s)	200
	Operation(mm/s)	5~12

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	Return(mm/s)	200	
Velocity of Hydraulic cushion	Ascend(mm/s)	100	
	Return(mm/s)	Random	
Size of working bench	Left to right(mm)	2000	
	Front to aft(mm)	1500	
Effective size of hydraulic cushion	Left to right(mm)	1200	
	Front to aft(mm)	800	
Size of knockout hole(mm)		Φ36	
External size	Height above ground(mm)	<5500	
	Height below ground(mm)	2000	
	Floor area	Left to right(mm)	3600
		Front to aft(mm)	3900
Precision of repeated positioning(mm)		<0.08	
Stroke of lower working bench(mm)		1700	
Bearing capacity of moving-our working bench(T)		18	
Motor power(kw)		37	
Bearing capacity of working bench(T)		7	
Weight of machine tool(T)		50	

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