

Single-Action Hydraulic Sheet Metal Drawing Press



NICE MACHINE
耐斯机械

Parameter:

Model	NCB-200	
Total pressure(KN)	2000	
Return force(KN)	600	
Hydraulic cushion pressure(KN)	630	
Blanking and buffering power(KN)	1000	
Adjustable distance of buffering opening(mm)	200	
Stroke of sliding block(mm)	710	
Largest stroke of hydraulic cushion(mm)	350	
Largest working pressure of liquid(Mpa)	20	
Opening space(mm)	1200	
Velocity of Sliding block	Idle descent(mm/s)	200
	Operation(mm/s)	10
	Return(mm/s)	200

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Velocity of Hydraulic cushion	Ascend(mm/s)	100	
	Return(mm/s)	Random	
Size of working bench	Left to right(mm)	1500	
	Front to aft(mm)	1200	
Effective size of hydraulic cushion	Left to right(mm)	800	
	Front to aft(mm)	500	
Size of knockout hole(mm)		Φ36	
External size	Height above ground(mm)	<5300	
	Height below ground(mm)	2000	
	Floor area	Left to right(mm)	3300
		Front to aft(mm)	2000
Precision of repeated positioning(mm)		-	
Stroke of lower working bench(mm)		-	
Bearing capacity of moving-our working bench(T)		10	
Motor power(kw)		22	
Bearing capacity of working bench(T)		4	
Weight of machine tool(T)		32	

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