

Single-Action Hydraulic Sheet Metal Drawing Press



NICE MACHINE
耐斯机械

Parameter:

Model	NCB-1000 single-action deep drawing press	
Total pressure(KN)	10000	
Return force(KN)	3000	
Hydraulic cushion pressure(KN)	3150	
Blanking and buffering power(KN)	5000	
Ajustable distance of buffering opening(mm)	300	
Stroke of sliding block(mm)	1500	
Largest stroke of hydraulic cushion(mm)	450	
Largest working pressure of liquid(Mpa)	25	
Opening space(mm)	2300	
Velocity of	Idle descent(mm/s)	200

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Sliding block	Operation(mm/s)		5~15
	Return(mm/s)		200
Velocity of Hydraulic cushion	Ascend(mm/s)		100
	Return(mm/s)		Random
Size of working bench	Left to right(mm)		4000
	Front to aft(mm)		2800
Effective size of hydraulic cushion	Left to right(mm)		2800
	Front to aft(mm)		1800
Size of knockout hole(mm)			Φ40
External size	Height above ground(mm)		7100
	Height below ground(mm)		2500
	Floor area	Left to right(mm)	7100
		Front to aft(mm)	6900
Precision of repeated positioning(mm)			<0.08
Stroke of lower working bench(mm)			3300
Bearing capacity of moving-our working bench(T)			60
Motor power(kw)			170
Bearing capacity of working bench(T)			25
Weight of machine tool(T)			210

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