

NCSD2Z1000 2-Axis Gun Drilling Machine



Parameter:

Item	Specification	Unit	Data
Control system			SIEMENS 828D
Coverage of machine tool (L× W × H)		mm	4990×2085×1880
Overall weight		kg	4500
Axis stroke	Z-axis(drill rod box)stroke	mm	1350
Dynamic parameters	Speed of main shaft	r/min	200-6,000
	Motor power of main shaft	kW	11
	Z-axis motor	kW	2.1
	Total power of machine tool	kW	25
Speed	Rapid feed speed	mm/min	0-4,000
	Manual feed speed	mm/min	0-2,000
	Cutting feed speed	mm/min	0-150
Processing	Hole linearity	mm	1/1000
	Hole surface precision		H8-H9

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Processing S45C(ø10×500mm)	speed	min	5-10
Maximum drilling depth		mm	1200
Hole diameter		mm	Single-shaft 3-30 Double-shaft 8-30
Coolant pressure range		Mpa	2-11
Coolant flow range		L/min	6-142

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